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(54) MEASURING BLOOD  
CLOTTING TIME

(57) A blood clotting end point detector which includes means for monitoring an electrical signal representing the value A of one or more optical properties of a blood plasma sample to which a coagulating agent has been added, means for deriving the first and the second differentials with respect to time of the value A, and takes as the end point the movement when the second differential becomes positive, may be inaccurate because with dilute and abnormal plasmas clotting is

intermittent and non-uniform. Hence the present invention includes means for detecting the moment Ta when the second differential becomes positive as well as means for detecting the subsequent movement Tb when it changes from positive to negative, means for deriving the difference (R) between the tangent to the curve A at the moment Ta and the curve A, and means for determining whether the difference (R) or the integral, with respect to time from moment Ta to moment Tb, of the difference (R) exceeds a predetermined threshold value, in which case moment Tb is taken as the true clotting end point.

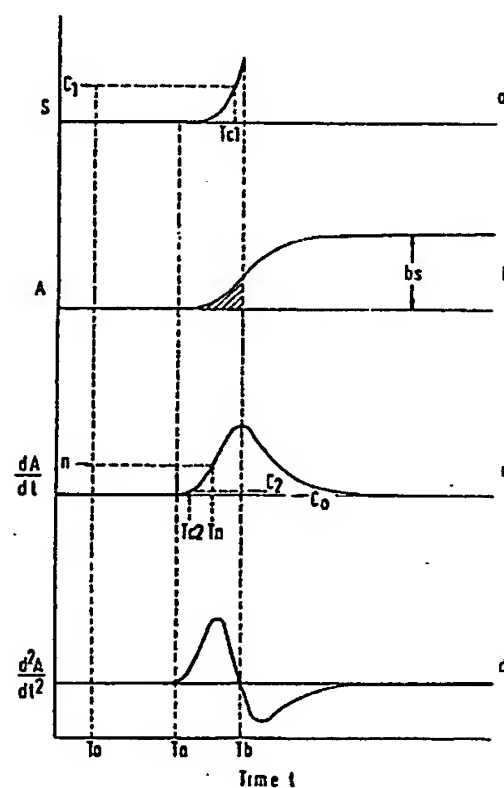


FIG.2.

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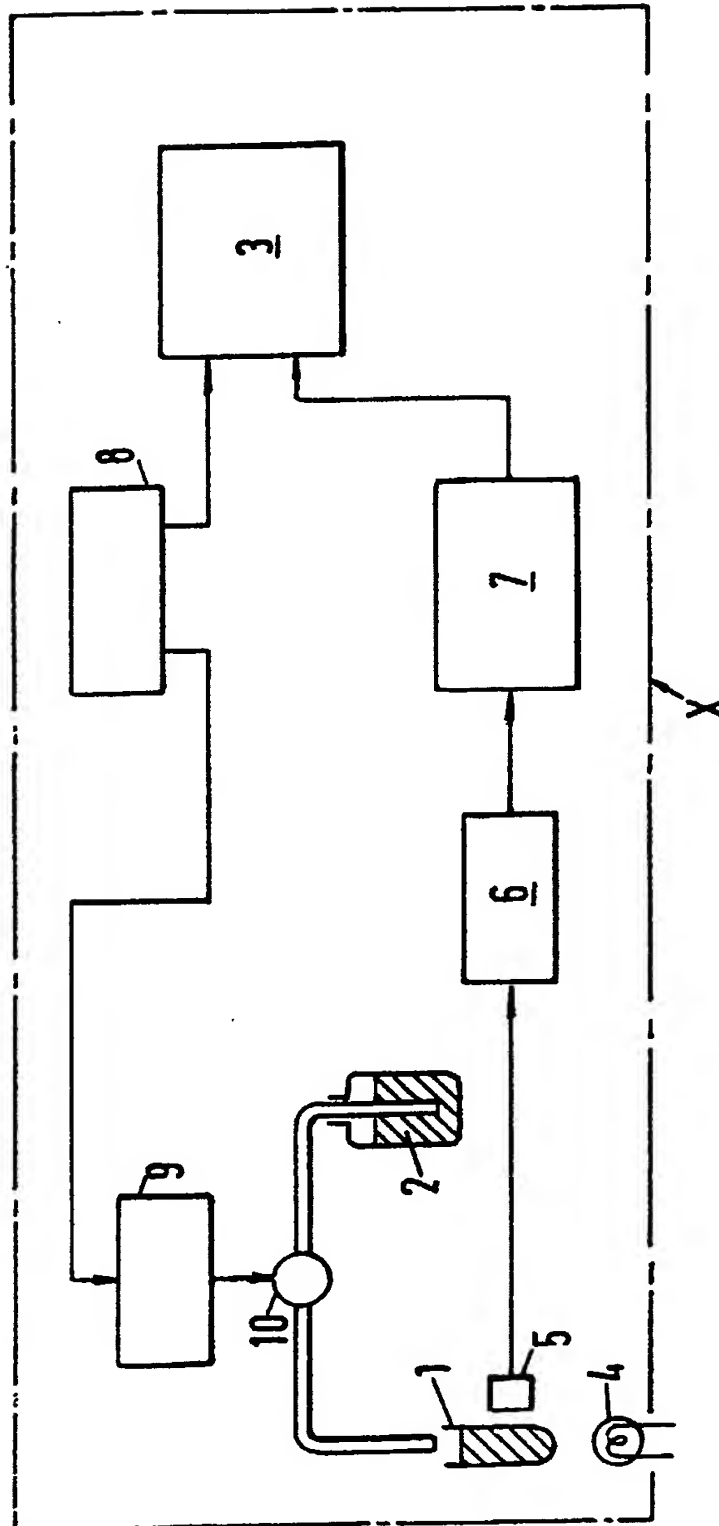


FIG.1.

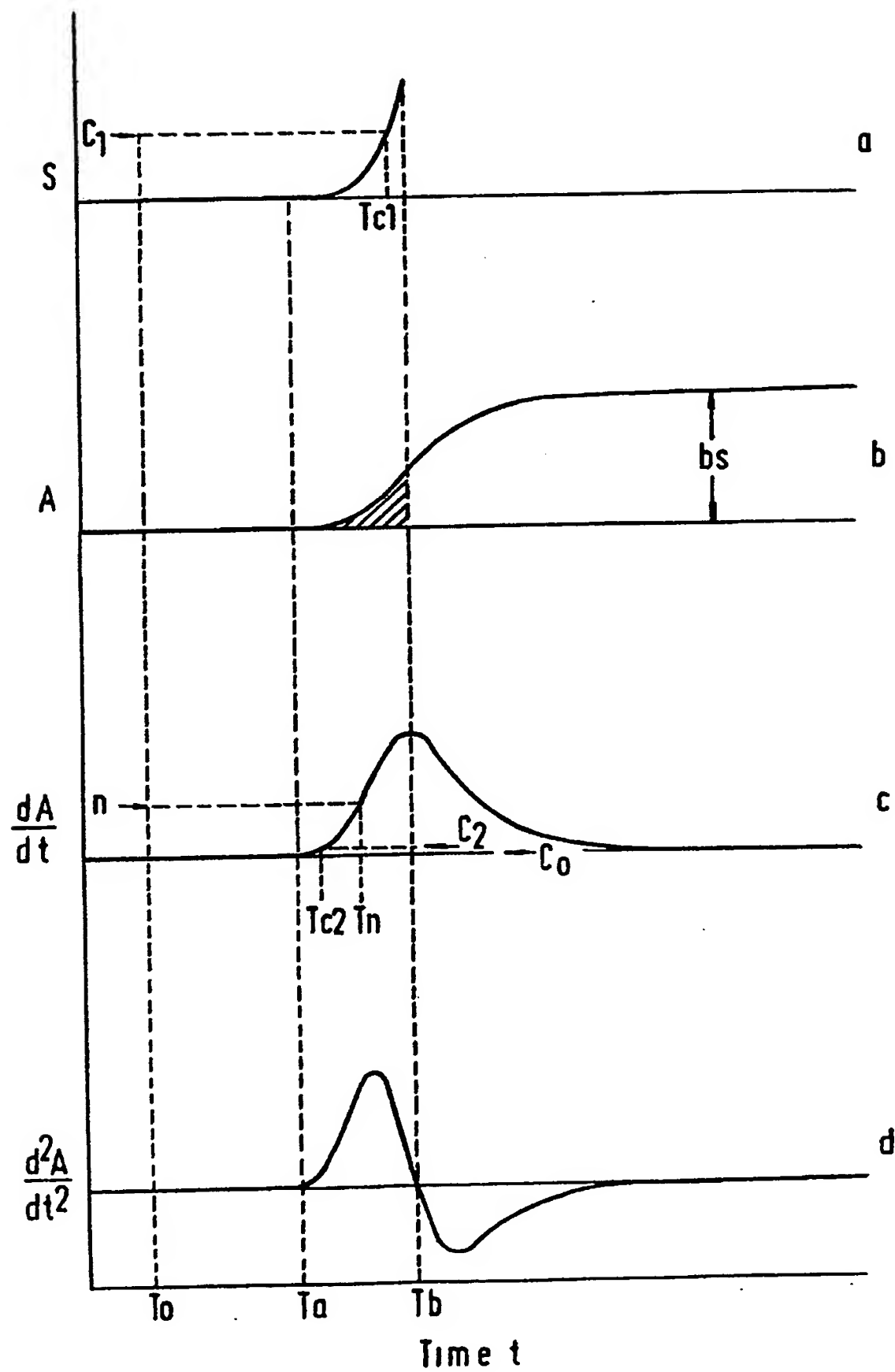


FIG.2.

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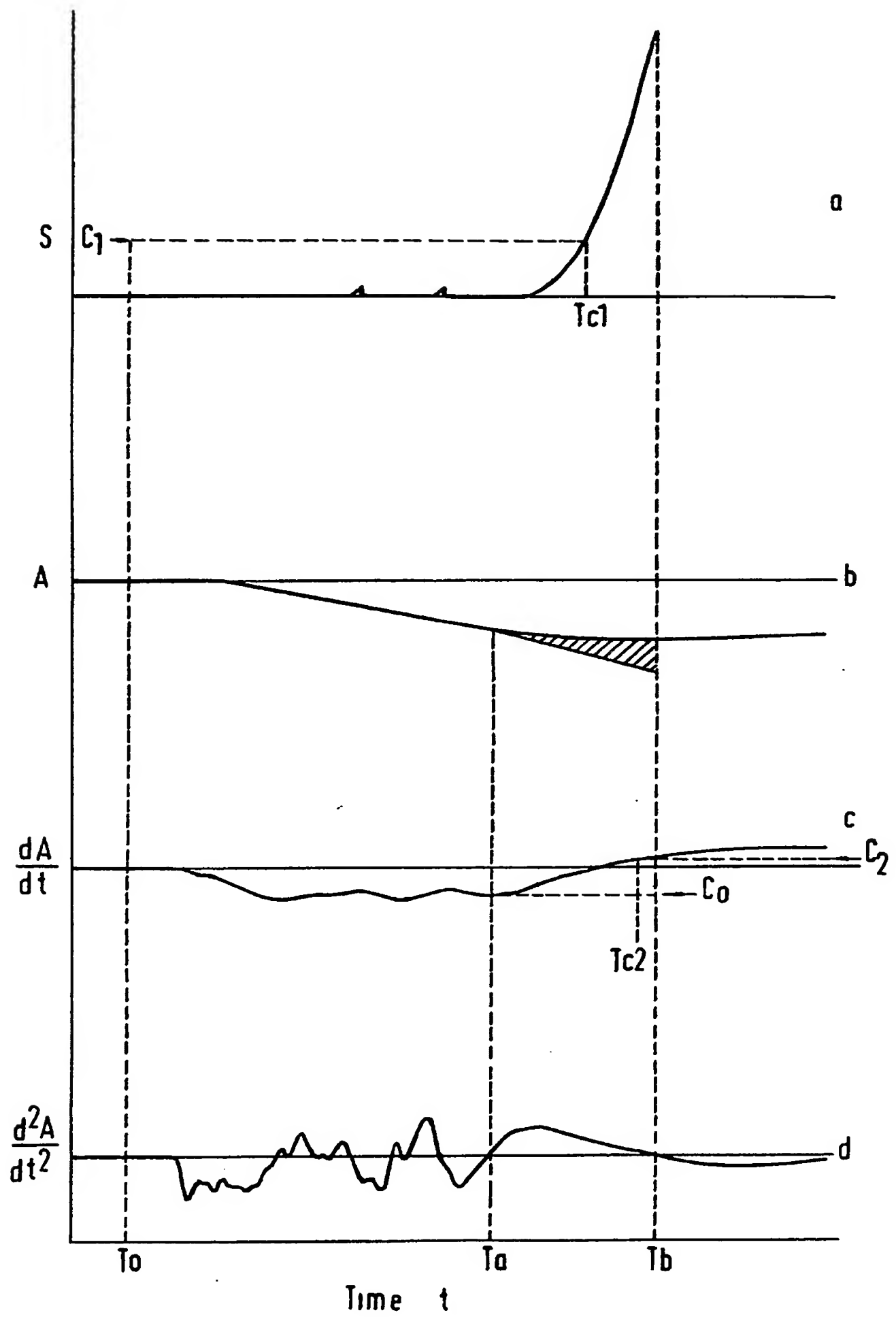


FIG.3.

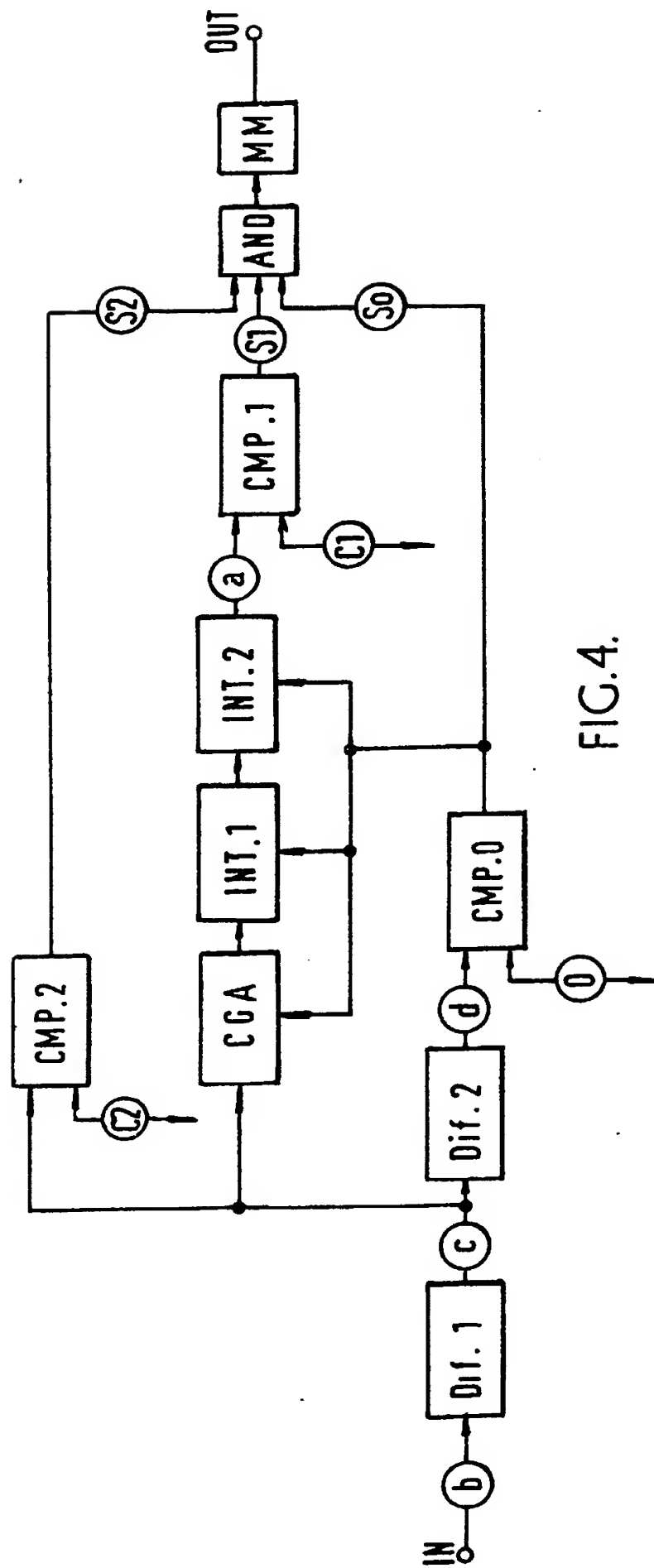


FIG. 4.

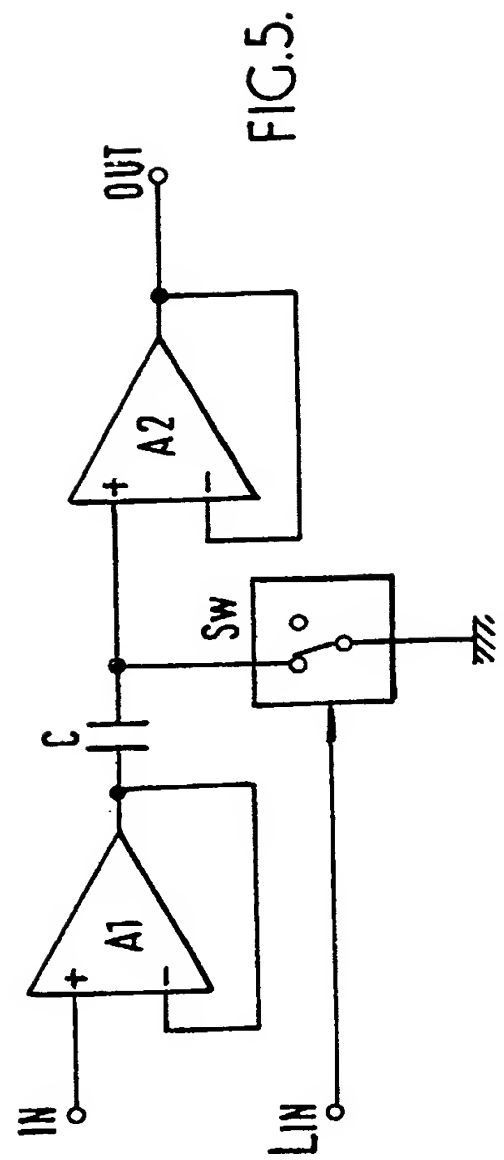


FIG. 5.

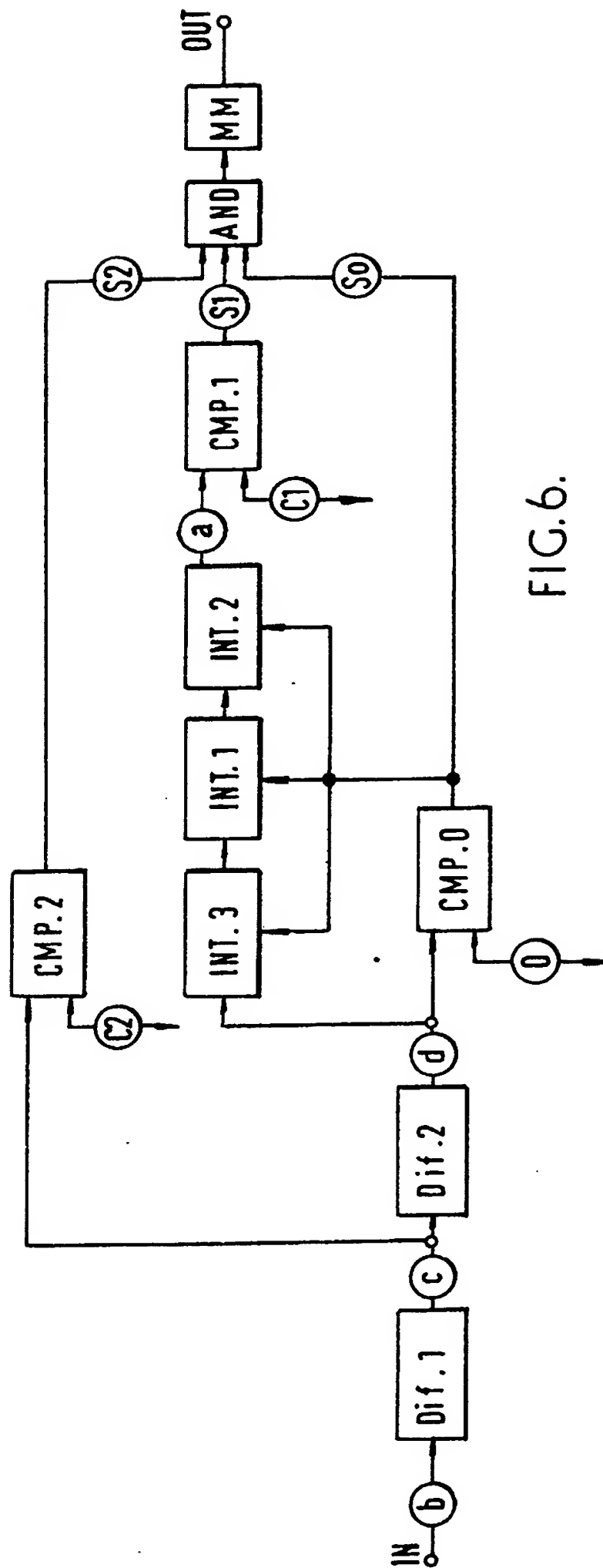


FIG. 6.

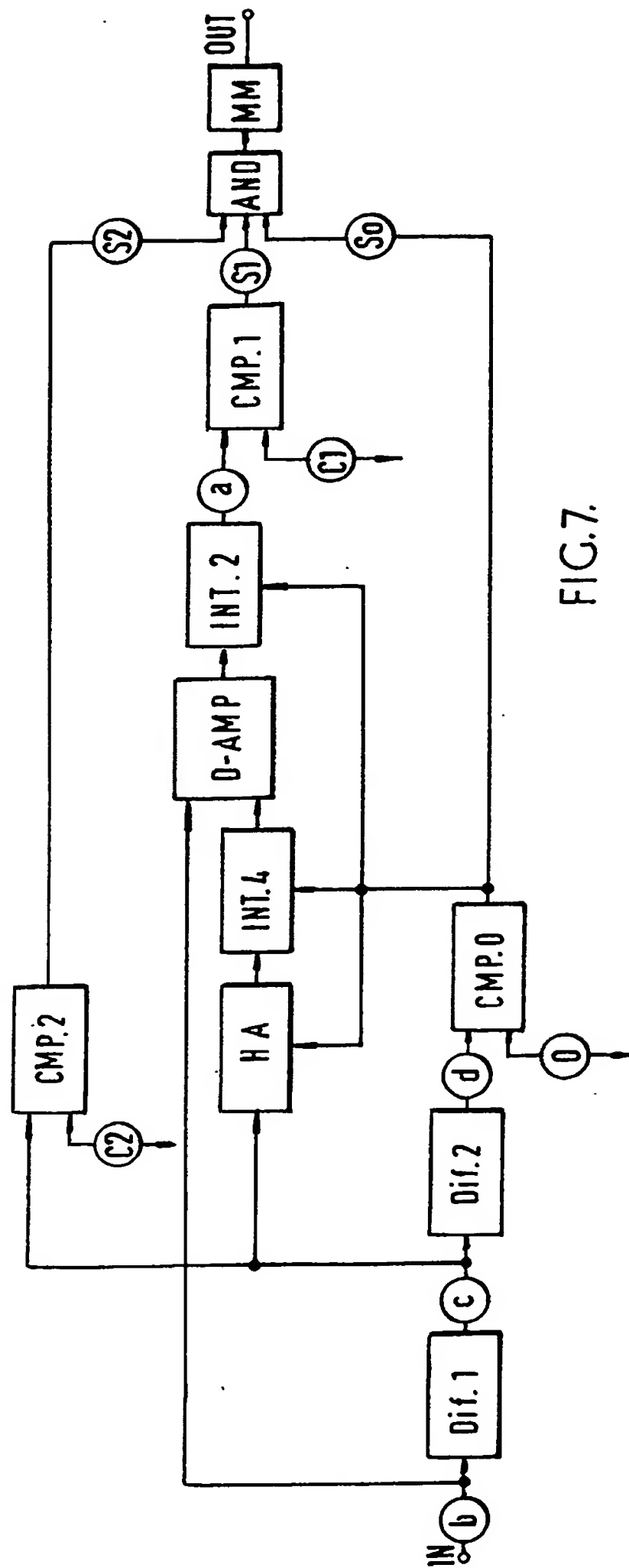


FIG. 7.

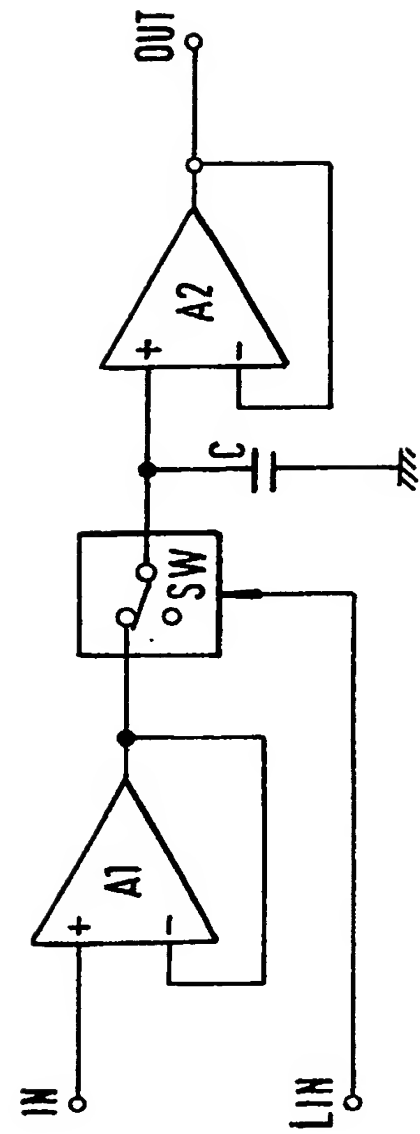


FIG. 8.

## SPECIFICATION

## METHOD OF MEASURING BLOOD CLOTTING TIME

In the present invention, an improvement is made to the clotting end point detector of a known blood clotting time measuring device to facilitate the accurate and consistent detection of the clotting end point to provide a reliable measurement of the blood clotting time.

Measuring blood coagulation or clotting time is necessary for caring for medical patients with tendencies to bleed and for controlling anti-coagulant therapy for thrombotic diseases. Representative techniques employed are Prothrombin Time measurement (PT) for checking the extrinsic coagulation system, Activated Partial Thromboplastine Time measurement (APTT) for the intrinsic system and Partial Thromboplastine Time measurement (PTT).

In the above mentioned PT technique a reagent (such as Simplastin manufactured by Warner-Lambert) is added to a plasma sample separated from the blood. An optical property of the sample is then monitored, such as (1) absorbance, (2) transmittance or optical attenuation ratio, (3) intensity or its logarithm of the light scattered by the sample, (4) refractive index, or (5) the sum or difference of the above going (1), (2), (3) and (4). Hereinafter, the instantaneous value of the monitored optical property or properties will be designated as A. The moment when the detected value of A changes radically is taken as the point where clotting ends, and the time interval from when the reagent is added to when clotting ends is taken as the prothrombin time or PT.

In the APTT technique a reagent (such as Platelin-plus-activator manufactured by Warner-Lambert) is added to a plasma sample, which is activated at 37°C for a length of time specified for the reagent (such as for 5 minutes). Then a coagulant agent (such as a solution of calcium chloride) is added. As in the case of the PT technique, one or more optical properties of the sample are monitored, and the point where the value A changes radically is taken as "the clotting end point" and the time interval from when the coagulating agent is added to when clotting ends is taken as APTT. PTT is substantially the same as APTT.

The curve for the monitored value of A in respect of one or more optical properties of the plasma sample when a coagulating reagent has been added, changes gradually in the initial stage, changes more rapidly as clotting proceeds, and then finally converges to a certain value.

The difference between the value of A prior to coagulation and after the completion of coagulation varies and depends on the sample. In the case of absorbance, it is approximately 0.01—0.1 (Abs). Blood clotting time is taken by measuring the time from when the coagulating agent is added to when the optical properties of

the sample change. Conventionally, two methods are used in detecting the point where the optical properties change or when clotting is completed.

The first method is to differentiate the curve A with respect to time and to detect when this differential

$$\frac{dA}{dt}$$

$$dt$$

exceeds a certain predetermined threshold value, this moment being taken as the clotting end point. In this method, when the setting of the threshold value is changed relative to the chronological change in the value of A during clotting, then the moment detected as the clotting end point will also change. Accordingly, if the amplitude of the first differential of curve A changes, the clotting end point also changes. For this reason, threshold values have been set empirically in the prior art. In order to avoid the empirical factors considered undesirable for measuring the clotting time, the following method has been used.

The second method takes as the clotting end point not a predetermined gradient of curve A but the steepest part of this curve A. In other words, curve A is differentiated twice to obtain the second differential

$$\frac{d^2A}{dt^2}$$

$$dt^2$$

curve with respect to time. The point where the amplitude of this curve crosses zero from the positive side to the negative side is taken as the clotting end point. In this case, the clotting end point is determined by the optical properties of the sample along because no threshold value is used and therefore no influence is exerted by the level at which threshold values are chosen. This second method, therefore, is advantageous in that no empirical factors enter in determining the clotting end point.

As has been explained above, the first and the second methods are useful for plasmas showing normal clotting time characteristics. Generally, blood coagulation tests should measure not only the clotting time but should also adjust the said clotting time with the activation curve or the relation of clotting time and coagulation factor concentration. In this case, the activating curve presents the relation between coagulation factor concentrations, or the concentrations of normal pooled plasma in the solution of normal plasma diluted with PSS (physiological saline solution), fibrinogen or adsorbed plasma. When normal pooled plasma is diluted 10 times with PSS to seek the above activating curve, the difference between the value A taken prior to clotting and after sufficient clotting decreases to about 1/10th of that of the normal plasma. Clotting takes place partially and not uniformly through the sample, and the value A changes intermittently and not



uniformly with time, then converging to a certain value. The abnormal plasma which has a longer clotting time also presents the same tendency.

Thus, the curve A for the above samples includes an additional wave component as if a higher frequency noise has been superimposed upon it. When clotting time in respect of such samples was measured by the first method mentioned above, the noise factor emphasized by differentiation caused the first differential curve

$$\frac{dA}{dt}$$

to exceed the threshold value several times so as to generate several signals representing false end points, thus making it difficult to judge the true end point.

As has been said, the advantage of the second method is that the clotting end point may be determined only by the optical properties of the sample. However, when the curve A includes a noise factor accompanying the coagulation process, the noise factor is differentiated twice and generates numerous zero crossings of the second differential from positive to negative, making it more difficult than in the first method to determine correctly the clotting end point. This is because its sensitivity toward the high frequency factor of noise is higher in the second differentiation than in the first differentiation.

In the prior art, the low pass filter has been used in an effort to eliminate noise, but the results have not been sufficiently satisfactory.

In one example normal plasma was diluted 10 times with PSS and APTT was checked. After the coagulant agent was added to the plasma, the value A measured in respect of optical properties of the sample gradually decreased with the time contrary to the case of normal plasma, slightly increased near the coagulation end point, and thereafter converged to a certain value.

In this test the second differential curve

$$\frac{d^2A}{dt^2}$$

crossed the zero from positive to negative not just once at the true end point but many times.

Thus, when the second method mentioned above is used in testing such a sample, lots of signals are generated representing false end points besides the one for the true end point and cause a great deal of errors.

The present invention was contrived in view of the defects of the conventional methods of measuring the blood clotting time as have been described above, and aims at offering an improved measurement of blood clotting time.

The present invention consists in a blood clotting end point detector which includes means for monitoring an electrical signal representing the value of A of one or more optical properties of

a blood plasma sample to which a coagulating agent has been added, means for deriving the first and the second differentials with respect to time of the value A, means for detecting the moment Ta when the second differential changes from negative to positive or becomes positive, means for detecting the moment Tb when the second differential next changes from positive to negative, means for deriving the difference (R) between the tangent to the curve A at the moment Ta and the curve A, means for determining whether the difference (R) or the integral, with respect to time from moment Ta to moment Tb, of the different (R) exceeds a predetermined threshold value, in which case moment Tb is taken as the true clotting end point.

The invention further consists in a method of detecting the blood clotting end point of a blood plasma sample to which a coagulating agent has been added, which includes monitoring an electrical signal representing the value A of one or more optical properties of the sample, deriving the first and second differentials with respect to time of the value A, detecting the moment Ta when the second differential changes from negative to positive or becomes positive, detecting the moment Tb when the second differential next changes from positive to negative, and identifying the moment Tb as the true clotting end point only if at least one of the following two conditions are satisfied:—

(i) the difference (R) between the tangent to the curve A at moment Ta and the curve A exceeds a first predetermined threshold value,

(ii) the integral, with respect to time from the moment Ta to the moment Tb, of the said difference (R) exceeds a second predetermined threshold value.

In the accompanying drawings:—

Figure 1 shows one form of apparatus which may be used for carrying out the present invention;

Figures 2 and 3 show typical examples of the curve A together with related curves, with and without noise respectively;

Figure 4 shows diagrammatically one embodiment for carrying out the present invention;

Figure 5 shows a key-clamp type gate amplifier which may be used in the arrangement of Figure 4;

Figures 6 and 7 show diagrammatically two alternative embodiments for carrying out the present invention; and

Figure 8 shows a hold amplifier which may be used in the arrangement of Figure 7.

In the accompanying drawings, Figure 1 shows one form of apparatus which may be used for carrying out the present invention. A plasma sample (when using PT) or a plasma sample and Platelin-plus-activator (when using APTT) is placed in a sample cell 1. A controller 8 is then activated to start the test causing a pump driver 9 to operate a pump 10 to pump a predetermined quantity of coagulation reagent from a supply 2

into the cell 1. Simultaneously timer 3 is started. Light from source 4 is directed onto cell 1 and light scattered by the sample is received by a photoelectric transducer 5 whose output is amplified by amplifier 6 and fed to a coagulation end point detector 7 which in due course detects the end point and stops the timer 3. The timer thus records the clotting time.

Figures 2 and 3 show curves related to the measurement of blood clotting time respectively in the case where a noise component is not included and where it is. Figure 2 shows an example of PT measurement where coagulating agent has been added to normal plasma and Figure 3 shows an example of APTT measurement where normal plasma has been diluted 10 times with PSS.

In Figures 2 and 3 time  $t$  is plotted on the abscissa and Figures 2b and 3b show the measured values  $A$  of one or more optical properties of the sample such as (1) absorbance, (2) transmittance of optical attention, (3) intensity of light scattered or its logarithmic value, (4) refractive index, (5) sum or difference of the above (1) to (4). Figures 2c and 3c show the first differentials with respect to time.

$$\frac{dA}{dt}$$

of curves A, and Figures 2d and 3d their second differentials

$$\frac{d^2A}{dt^2}$$

Figures 2a and 3a represent the areas indicated by the shading in Figures 2b and 3b, being the double integrals with respect to time of the first differentials shown in Figures 2c and 3c.

When coagulant agent is added to plasma when time  $t=T_0$ , the curve A takes the forms as shown in Figures 2b and 3b, the first differentials being shown in Figures 2c and 3c, and the second differentials in Figures 2d and 3d.

The moment when the second differential curve becomes positive or crosses the zero from negative to positive is set as  $T_a$ , and the moment when it crosses zero from positive to negative is set as  $T_b$ . Thus,  $T_b$  represents the steepest point of the curve A. The second differential

$$\frac{d^2A}{dt^2}$$

is positive between the time  $T_a$  and  $T_b$ , and this becomes one of the requirements for detecting the clotting end point in this example.

The value of the first differential

$$\frac{dA}{dt}$$

at time  $t=T_a$  is recorded and the difference between this and the value  $C_0$  of A at the same moment, i.e.

$$\left(\frac{dA}{dt} - C_0\right)$$

is twice integrated with respect to time  $t$  from  $T_a$  to  $T_b$  to obtain the curves in Figures 2a and 3a whose ordinates  $S$  is given as

$$S = \int_{T_a}^{T_b} \int_{T_a}^{T_b} \left(\frac{dA}{dt} - C_0\right) dt dt$$

In other words,  $S$  is the twice integrated value of the difference ( $R$ ) between the tangent to the curve A and A at time  $T_a$ , integrated with respect to time  $t$  from  $T_a$  to  $T_b$ , or the area between the respective times indicated by the oblique lines in Figures 2b and 3b. The moment when this double integral  $S$  exceeds a predetermined threshold value  $C_1$  is noted as  $T_{c1}$ , and one of the requirements for detecting the clotting end point is that double integral  $S$  be bigger than  $C_1$ .

In order to judge whether the slope at  $T_b$  in the curve A meets one of the requirements for detecting the clotting end point in the present embodiment, the time when the first differential curve

$$\frac{dA}{dt}$$

exceeds a predetermined threshold value  $C_2$  is noted as  $T_{c2}$ ; the other of the requirements for detecting the clotting end point is that the first differential value be greater than  $C_2$ .

When at least one of the above two requirements for detecting the end point in the present example are satisfied, then ensuing  $T_b$  is taken as the end point. In the above method, (1) the time when the value of the second differential

$$\frac{d^2A}{dt^2}$$

becomes positive from negative or from zero is set as  $T_a$ , and then the time it becomes negative from positive is set as  $T_b$ . In other words, the second differential

$$\frac{d^2A}{dt^2}$$

becomes positive between  $T_a$  and  $T_b$ ; (2) the area  $S$  covered by the shading in Figures 2b and 3b is bigger than  $C_1$  at  $t=T_b$ ; (3) the slope of curve A in Figures 2b and 3b or

$$\frac{dA}{dt}$$

in Figures 2c and 3c is bigger than  $C_2$  at time  $T_b$ ;

(4) moment  $T_b$  at the steepest point of curve A is taken as the clotting end point.

This technique facilitates the reliable detection of the steepest portion of the curve A as the clotting end point without interference from noises generated during the coagulation process. A detailed description will now be given of a device for putting this method into practice, referring to Figures 4 and 5. In Figure 4 IN indicates input terminals, a, b, c, d voltage curves corresponding to Figures 2a, 2b, 2c, 2d, or 3a, 3b, 3c and 3d. Dif. 1 is the first differentiator, Dif. 2 the second differentiator, CMP. 0 the comparative unit to detect positive-negative voltage wave d of the second differentiation, its output  $S_0$  becoming logical 1 when the comparative unit input becomes positive. CGA is an amplifier to clamp and gate the voltage wave c of the first differentiation, the details of which are shown in Figure 5.

INT. 1 is the first integrator, INT. 2 the second integrator, CMP. 1 a comparative unit, CMP. 2 a comparative unit, AND a logical "AND" circuit, MM the monostable multivibrator to generate detection pulses for the clotting end point when logical product of  $S_0$ ,  $S_1$ ,  $S_2$  changes to 0 from 1, OUT the output terminals, 0 reference voltage indicating zero voltage,  $C_1$ ,  $C_2$  reference voltages of predetermined values.

Values A measured in respect of optical properties of the sample as shown in Figures 2b and 3b are applied as the signal b on the terminal IN on the left side of Figure 4 and the once differentiated value

$$\frac{dA}{dt}$$

of the signal c is obtained by the differentiator Dif. 1, its curve being shown in Figures 2c and 3c. The signal c is again differentiated by the differentiator Dif. 2 to obtain second differential

$$\frac{d^2A}{dt^2}$$

or the signal d, its waves being shown in Figures 2d and 3d. The signal d is compared with OV by the comparing unit CMP. 0 and the output signal  $S_0$  from the comparative unit CMP. 0 becomes logical value 1 when the signal d or the second differential

$$\frac{d^2A}{dt^2}$$

is positive.

The first differential

$$\frac{dA}{dt}$$

from output of the differentiator Dif. 1, or c is applied to key-clamp type gate amplifier CGA. One example of such an amplifier is shown in Figure 5 wherein  $A_1$  and  $A_2$  denote buffer amplifiers, output impedance of  $A_1$  being extremely low and the input impedance of  $A_2$  extremely high. Switch SW is for the clamp and the gate. When the logical value of the limit input LIN of Switch SW is zero, the input signal IN is not transmitted to output OUT, which is then 0. Output OUT in proportion to the changes in the input signal is obtained based on the input signal IN when the limit input LIN changes from the logical value 0 to 1. When the signal  $S_0$  which changes the logical value to 1 when the second differential

$$\frac{d^2A}{dt^2}$$

is positive is added to the limit input LIN of the switch SW to make logical value 1, the output OUT is clamped to be OV against  $C_0$ , the first differential signal

$$\frac{dA}{dt}$$

applied to the input terminal.

Output OUT becomes proportional to the difference between the first differential signal

$$\frac{dA}{dt}$$

applied to the input terminal and  $C_0$ . When  $S_0$  becomes the logical value 0, then the output OUT again becomes 0. In Figure 4, the output from the key-clamp type gate amplifier is applied to the integrator INT. 1. The aforementioned  $S_0$  is applied to the re-set input terminal of the integrator INT. 1. accordingly, at the output of the integrator INT. 1 is obtained

$$\frac{dA}{dt} - C_0$$

integrated with respect to time or the change of the first differentiation from  $T_a$  when logical value of  $S_0$  becomes 1 from 0. Thus, this output equals the difference (R) between tangent of A—t curve at  $T_a$  and A.

The output at the integrator INT. 1 is applied to the input of the integrator INT. 2, and integrated as for the integrator INT. 1 and the output from the integrator INT. 2 becomes proportional to the area covered by oblique lines in Figures 2b and 3b, or to the values of 2a and 3a. The output a from the integrator INT. 2 is applied to the input of the comparative unit CMP. 1 and compared with the predetermined threshold value  $C_1$ , and

bigger than  $C_1$ , then the output  $S_1$  of the comparative unit 1 becomes the logical value 1. Whether or not the area of Figure 2a exceeds the predetermined threshold value  $C_1$  is determined by the above. Then

$$\frac{dA}{dt}$$

is applied to the comparative unit CMP. 2 and compared with the predetermined value  $C_2$ . If

$$\frac{dA}{dt}$$

is bigger than  $C_2$ , then the output  $S_2$  of the comparative unit becomes the logical value 1. This will detect the slope in Figures 2b and 3b.

Output  $S_0$ ,  $S_1$  and  $S_2$  from respective comparative unit CMP. 0, CMP. 1 and CMP. 2 are applied to the input of the AND circuit, the output of which will give their logical product. When the logical value for these output signals is 1, three requirements for detecting the clotting end point are met, and it suffices merely to seek the time when the output signal from the AND circuit becomes 0 from logical value 1, or when the logical product of  $S_0$ ,  $S_1$  and  $S_2$  becomes 0 from 1 to seek the steepest portion of the curve  $A-t$ . Accordingly, the positive logical output from the AND circuit is added to the input of monostable multivibrator which is triggered when the logical value changes from 1 to 0, the said vibrator giving a signal for the clotting end point.

In the above example, two integrators INT. 1 and INT. 2 are used to perform integration of first differential

$$\frac{dA}{dt}$$

twice to seek the area. This can be performed by one integration. That is, the difference (R) of the tangent of the curve  $A-t$  at  $T_a$  and  $A$  may be compared directly with  $C_1$ . The requirement that the twice differentiated value

$$\frac{d^2A}{dt^2}$$

should be positive between  $T_a$  and  $T_b$  is not necessarily needed if the time required for resetting the integrators INT. 1 and INT. 2 are not so long and the response from the comparative unit, CMP. 1, not so delayed. Accordingly,  $S_0$  may be eliminated from the input of the AND circuit. Although  $S_2$  is used to determine the slope at  $T_b$  in the curve  $A-t$ , it is possible to eliminate it from the AND circuit input depending on the sample. The above explanation made in respect of an analog circuit is also valid in respect of a digital circuit.

Difference (R) between the tangent of the curve  $A-t$  and  $A$  at  $T_a$ , or  $S$  obtained by integrating the difference (R) with respect to time  $t$  from  $T_a$  to  $T_b$  can be sought by ways other than that mentioned above. One of such ways is to seek the said difference (R) by double integrating the second differential curve

$$\frac{d^2A}{dt^2}$$

from  $T_a$  to  $T_b$  or to seek  $S$  by triple integration. Figure 6 shows an example embodying this method. Except for the circuit structure, the example of Figure 6 functions identically as that of Figure 4 when the portion between IN—OUT is regarded as black box. In the method shown in Figure 6, third integrator INT. 3, is provided in place of key-clamp type gate amplifier CGA of Figure 4, the input of which is connected to the output  $d$  of the second differentiator, Dif. 2, while the reset input of the third integrator, INT. 3, is connected to the output  $S_0$  of the comparative unit, CMP. 0. The rest are the same as those in Figure 4. That is, the second differential curve is used as the input for the third integrator INT. 3 in Figure 6 instead of the first differential curve  $c$  used as the input for CGA whereas the output from the third integrator INT. 3 becomes the integrated value of the second differential curve integrated with respect to time from  $T_a$  to  $T_b$ , or

$$\left(\frac{dA}{dt} - C_0\right)$$

in the method of Figure 4, equal to CGA output in Figure 4. The rest of operations in Figure 6 is identical to that in Figure 4.

Another method is to integrate the once differentiated value

$$\left[\frac{dA}{dt}\right] = C_0$$

at  $T_a$  with respect to time from  $T_a$  to  $T_b$ , its integrated value—time  $t$  curve becoming tangent for the curve  $A-t$  at  $T_a$ , and obtain the difference (R) by seeking the difference between  $A$  and the said integrated value, or obtain  $S$  by integrating (R) with respect to time from  $T_a$  to  $T_b$ . Figure 7 shows an example of this method wherein functions are identical to those of Figure 4 when the portion between IN and OUT is regarded as black box except for the circuit structure. The example in Figure 7 uses hold amplifier HA, fourth integrator INT. 4 and differential amplifier D-AMP instead of key-clamp type gate amplifier, CGA, and the first integrator INT. 1. Input of hold amplifier HA is connected to the output  $c$  of the first differentiator Dif. 1, while limited input LIN of

hold amplifier HA is connected similarly to output  $S_0$  of the comparative unit CMP. 0.

One embodiment of the hold amplifier is shown in Figure 8 wherein  $A_1$  and  $A_2$  are buffer amplifiers; output impedance of  $A_1$  being extremely low while input impedance of  $A_2$  extremely high.

When logical value of limit input LIN of switch SW, which is for holding, is 0, input signal IN is transmitted to output OUT and the output is proportional to the input. When limit input LIN changes from logical value 0 to 1, the output OUT maintains the value which is proportional to the input signal at that moment unchanged by the condenser C until the limit input LIN becomes 0 again. When the signal  $S_0$  is applied to the limit input LIN of switch SW to change the logical value to 1 when the said twice differentiated value

$$\frac{d^2A}{dt^2}$$

is positive, and  $S_0$  becomes the logical value 1 from 0 at time  $T_a$ , then the output from the hold amplifier maintains the value proportional to the on differentiated value

$$\left[ \frac{dA}{dt} \right] = C_0$$

applied to the input terminal at  $T_a$  until the time  $T_b$ .

Input of the fourth integrator, INT. 4, is connected to the output of the said hold amplifier HA while reset input of the fourth integrator INT. 4 is connected to the output  $S_0$  of the comparative unit CMP. 0. Accordingly, output from the fourth integrator INT. 4 becomes the integral value of the above  $C_0$  integrated with respect to time from  $T_a$  to  $T_b$ . This integral value—time  $t$  curve is equivalent to the tangent of the curve  $A-t$  at  $T_a$ .

Input on the sample side of differential amplifier D-AMP is connected to IN terminal b on which the measured value  $A$  is applied whereas the input on reference side is connected to the output of the above mentioned fourth integrator INT. 4, and the difference between these two signals or the difference (R) between the tangent of the curve  $A-t$  and  $A$  at  $T_a$  is obtained as output. Accordingly, the output from the differential amplifier D-AMP is the same as output of the first integrator INT. 1. The rest of operations in the system of Figure 7 are identical to those of Figure 4.

Although the above description was made in respect of the analog circuit, the same effects are achieved by using a digital circuit when the digital measured value  $A$  signals converted by analog-to-digital converter are used.

As has been explained, the present invention offers excellent operational effects in securely performing the blood clotting time measurement such as PT, APTT and PTT by stably detecting as

the clotting end point the steepest portion of the curve  $A$ , values measured of optical properties of the sample, —time  $t$ , free of noise effects. In Figure 3a there can be seen two small pulses between moment  $T_0$  and moment  $T_a$  which represent integrated noises which have been rejected by the system thereby avoiding false end points.

The present method exerts similar effects in detecting the clotting end point when measuring the clotting time for platelet as for the blood clotting time.

## 70 CLAIMS

1. A blood clotting end point detector which includes means for monitoring an electrical signal representing the value  $A$  of one or more optical properties of a blood plasma sample to which a coagulating agent has been added, means for deriving the first and the second differentials with respect to time of the value  $A$ , means for detecting the moment  $T_a$  when the second differential changes from negative to positive or becomes positive, means for detecting the moment  $T_b$  when the second differential next changes from positive to negative, means for deriving the difference (R) between the tangent to the curve  $A$  at the moment  $T_a$  and the curve  $A$ , means for determining whether the difference (R) or the integral, with respect to time from moment  $T_a$  to moment  $T_b$ , of the difference (R) exceeds a predetermined threshold value, in which case moment  $T_b$  is taken as the true clotting end point.

2. A detector as claimed in Claim 1, wherein the means for deriving the difference (R) includes means for deriving the difference between the first differential and the value of the first differential at moment  $T_a$ .

3. A detector as claimed in Claim 2, which includes means for twice integrating the difference (R) with respect to time from the moment  $T_a$  to the moment  $T_b$ , the moment  $T_b$  being taken as the true end point provided the twice integrated value exceeds a predetermined threshold value.

4. A detector as claimed in Claim 1, which includes means for twice integrating the second differential.

5. A detector as claimed in Claim 1, which includes means for detecting whether the value of the second differential at moment  $T_b$  exceeds a predetermined threshold value, the moment  $T_b$  being taken as the true end point only if said value is exceeded.

6. In a device where the blood clotting time is measured, displayed and recorded by starting an electronic timer at the point when coagulating agent is added to plasma solution in the coagulation measuring sample cell, amplifying the electric signals generated as the light from the light source is applied to the photoelectric transducer via the said sample cell, and by stopping the said electronic timer by clotting end point detection signals obtained by applying the

said analog amplified measured value A signals or digital measured value A signals which have been converted from the analog signal by an analog-to-digital converter, to either an analog or digital clotting end point detector, a blood clotting end point detector comprising a first differentiator wherein the said measured value A signals are differentiated with respect to time, a second differentiator connected to the first differentiator and wherein the signals are again differentiated, means for detecting the point where the second differential changes from negative to positive which is set as the first standard point Ta, and for detecting the point where the second differential changes from positive to negative which is set as the second standard point Tb, means for deriving the difference (R) between the tangent of the curve of measured value A with time at the said first standard point Ta and the measured value A, means for detecting when the said difference (R) exceeds a predetermined threshold value, or when the integrated value of the difference (R) with respect to time from the first standard point Ta to the second standard point Tb exceeds a

predetermined threshold value, in which case the second standard point Tb is taken as the true clotting end point.

7. A method of detecting the blood clotting end point of a blood plasma sample to which a coagulating agent has been added, which includes monitoring an electrical signal representing the value A of one or more optical properties of the sample, deriving the first and second differentials with respect to time of the value A, detecting the moment Ta when the second differential changes from negative to positive or becomes positive, detecting the moment Tb when the second differential next changes from positive to negative, and identifying the moment Tb as the true clotting end point only if at least one of the following two conditions are satisfied:

- (i) the difference (R) between the tangent to the curve A at moment Ta and the curve A exceeds a first predetermined threshold value;
- (ii) the integral with respect to time from the moment Ta to the moment Tb, of the said difference (R) exceeds a second predetermined threshold value.



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